

Reason Code Module



Fig 1. Reason Code Module with

Supervisor
 Process Change
 Work Order Completed
 Assistance Needed

Materials
 Left Wing Lugs
 Nuts
 Washers

Maintenance
 Machine Down
 Belt Broken
 Dispenser Leaking

Set Up
 Programming
 Re-alignment
 Tool Adjustment

Fig 2. Sample Screens with Primary

- LCD Screen for alarm and reason code selection
- Contains 4 switch contacts – Use interchangeable with operator selected alarm function
- Up to 70 Reason Codes
- Communication path for each alarm is programmable, path can change based on reason code
- 900 MHz wireless communication
- NEMA 4-sealed housing
- Captures Counts & Rates
- Up to 80 Modules per system
- Integrates seamlessly with Andon Panel, RF Horn